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PAWAR

INVENTORY NO.

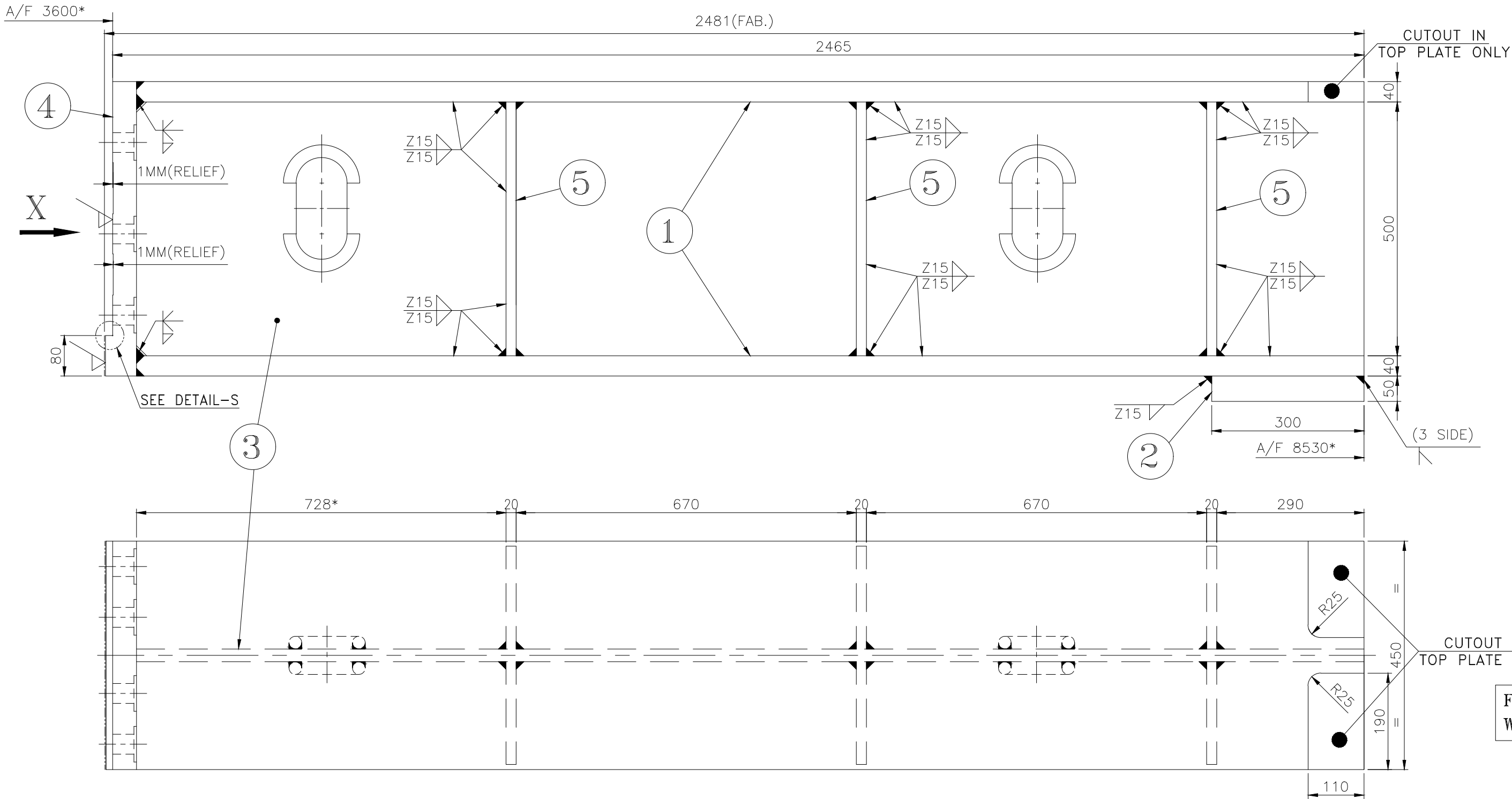
SIGN AND DATE

REF. DRG. NO.

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

10968 10 952 2 ON .DRG



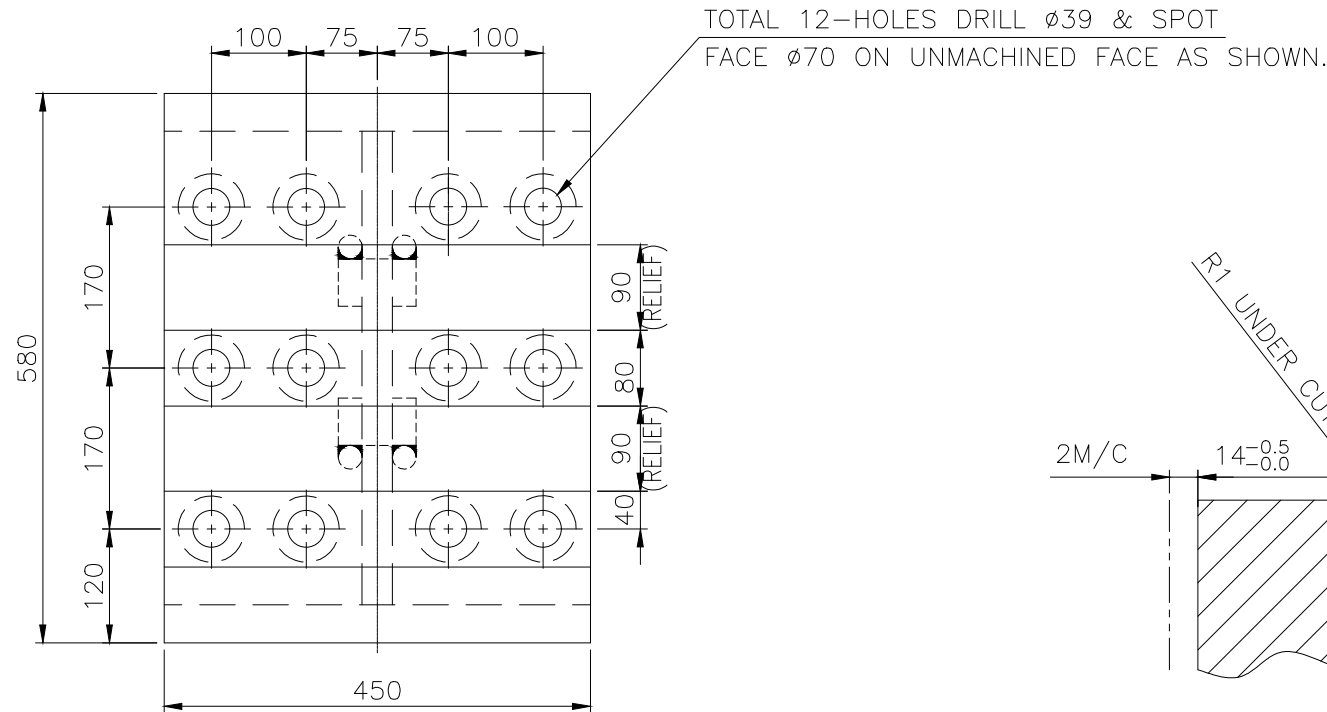
TECHNICAL REQUIREMENTS:-

1. ALL WELDS TO GR III AA0622101 UNLESS OTHERWISE STATED.
2. ASSY. TO BE STRESS RELIEVED TO BP0640299 BEFORE MACHINING.
3. PAINTING SHALL BE CARRIED OUT AS PER HG 12007.
4. DIMENSIONS MARKED THUS (*) ARE FOR D.O. REFERENCE ONLY.
5. SURFACE FINISH OF MACHINED SURFACES TO BE 3.2 MICRONS OR BETTER.
6. APPLY TRP ON M/C SURFACE TO BP 0690084.

TOOL LIST

IT. NO.	TOOL NO.	DESCRIPTION
1.	1598451 (EXISTING)	DRILL JIG FOR 12 HOLES ON $\phi 39$ JOINT FACE (COMMON WITH TOP BRACKET CENTER ASSEMBLY)

FABRICATED WEIGHT FOR ORDERING PURPOSE IS 1222 Kg.
WHICH INCLUDES WELDMENT WEIGHT.



ENLARGED DETAIL-S

VIEW AS ARROW-X

006			005	STIFFENER		3 256 01 89605	003		NA	NA	16.42													
001			004	FLANGE 63TK.x450x580LG. S.S.W.Q. PLATE	1			AA1011808234	NA	NA	129.10													
								AA10108																
001			003	RIB ASSY.		3 256 01 89602	00		NA	NA	236.28													
001			002	PAD		3 256 01 89605	002		NA	NA	52.10													
002			001	PLATE		3 256 01 89605	001		NA	NA	340.90													
59	64	65	75	78	79	25	27	29	58	59	60	77	29	31	34	MATL. CODE	45	A	UNIT		UNIT WT.		GS	ZONE
VAR00			REMARKS			VAR. NO.	ITEM NO.	DESCRIPTION	STD		DRAWING NO.		32	33	46	MATL. SPCN.	54	C	UNIT	68	QTY.			

28 → CARD TYPE-3

28 → CARD TYPE-1

28 → CARD TYPE-2

ADDITIONAL INFORMATION
W.O. 36201 TO 09 A 23156 STAGE-2
W.O. 36210 TO 18 A 23156 STAGE-3

STATUS OF DRAWING U

DISTRIBUTION OF PRINTS

HGE-1 HCM-2
TEX-1 FWM-2

mRikn dk i-dkj ;k
xk-gd@ifj;kstuk dk ukePALAMURU
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT



HAKjr gsoh bysfDV&dYl fyfeVsM
HAKsiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

uke@NAME glrk_@IGN.fnuakd@DATE
RKP
NS/AKV
RG

foHAKx
DEPT
HGE
UNTL. DIMS. GR.
SCALE
1:7.5
1188 M/C
1 256 01 89603
002
005

TOP BRACKET ARM ASSY.
(FAB. & M/C)

2 256 01 89601

i="B d_@HT. NO.01 i="Bksa dh la[. OF SHT.01